

Hako GmbH Service Handbuch Service Manual

Hako- System- Wartung Hako- System- Maintenance

Scrubmaster B400R/RM/RH

7190

Die ordnungsgemäße Ausführung der Hako-System-Wartung stellt die Verfügbarkeit der Maschine für den Kunden sicher und dient der nachhaltigen Werterhaltung des Powerboss Produktes. Der Nachweis der ordnungsgemäßen Durchführung ist die Voraussetzung für den Erhalt der Gewährleistungsund Garantieansprüche gegenüber dem Hersteller.

The proper execution of the Hako-system-maintenance ensures a maximum availability of the machines of the customer and guarantees a sustainable conservation of value of the Powerboss product.

The proof of the proper execution is the precondition for warranty and guarantee claims against the manufacturer.



Hako-System Maitenance I every 250 working hours			
Pcs.	Part-No.	Description	
2	01077040	Strip, squeegee (cylindrical brush)	
1	01378170	Strip, sealing (1360mm)	
or 1	01380560	Strip, sealing (1660mm)	
1	01378230	Strip, sloted (1360mm)	
or 1	01380710	Strip, sloted (1660mm)	
1	01380510	Strip, sealing	
Liter	Operating mat.		
0.175	15W40	Hydraulic oil, HD-cleaner (once)	
		(only if option available)	

Hako	o-System Mainte	enance II every 500 working hours	
Pcs.	Part-No.	Description	
1	00251060	Plate filter	
or 1	01375740	Special plate filter H	
or 1	01375560	Special plate filter M	
		(only on B400RM or RH)	
Liter	Operating mat.		



Hako-	System Mainter	nance IV every 1000 working hours
Pcs.	Part-No.	Description
1	90601907	Round cell CR2032
5.175 m	01372290	Hose, 4x1
1	01179730	Band, ribbed (4EPJ 742)
1	01380400	Rope, L=410,5
1	01372060	Rope, short
(1)	(x)	Rotor, dosing pump (only every 3000h)
Liter	Operating mat.	
0.175	15W40	Hydraulic oil, HP-Cleaner
		(only if option available)

Hako	-System Mainter	nance V every 2000 working hours
Pcs.	Part-No.	Description
2	01274230	Carbon brush (1230mm brush motor)
or 1	01383590	Carbon brush (1550mm brush motor)
2	01372140	Suction turbine
4	01383600	Carbon brush (Broom motor)*
1	01371210	Motor (1230mm side broom)*
or 1	01371180	Motor (1550mm side broom)*
1	01380590	Motor (dust extraction)*
		* = (only on B400RM or RH)
Liter	Operating mat.	

Handing over



Work step	additional info	Result
Check for transport damage		
Check scope of delivery according to order	User manual, rigging, charge battery	
Electrical system	Functional check: lighting, work functions,	
	horn etc.	
Hydraulic	Functional and leakage test	
	Oil level after test drive	'
Wheels/tires	Retighten wheel nuts	
Probefahrt	mit kompl. Lieferumfang	
Driver Instruction	including safety instructions	
Driver training	Vacation replacement, substitute driver, shift work	
Remarks:		
		1
Date:		
Service technician:		
Customer:		



Work step	additional info	Result
Check hydraulic oil level		
Empty waste water tank		
Fill up the solution tank		
Clean brushes		
Check side deflectors		
Clean machine		
Remarks:		
Date:		
Service technician:		
Customer:		!



Work step	additional info	Result
Check hydraulic system for leaks		
Check the broom (sweeper attachment) for wear and damage		
Check side brooms for wear and damage		
Check broom aprons (sealing strips) for clearance, wear and		
damage		
Check hopper seals		
Check filter system		
Check optical condition		
Remarks:		
Date:		
Service technician:		
Customer:		



Matrix which documents are required for which test

	250h	500h	1000h	2000h
250h	Х			
500h	Х	Х		
750h	Х			
1000h	Х	Х	X	
1250h	Х			
1500h	Х	Х		
1750h	Х			
2000h	Х	Х	X	Х
2250h	Х			
2500h	Х	Х		
2750h	Х			
3000h	Х	Х	X	
3250h	Х			
3500h	Х	Х		
3750h	Х			
4000h	Х	Х	X	Х
4250h	Х			
4500h	Х	Х		
6750h	Х			
5000h	Х	Х	X	
5250h	Х			
5500h	Х	Х		
5750h	Х			
6000h	Х	Х	Х	Х



Work step	additional info	Result
Check battery and charger		
Check the cables and plug connections of battery and charge	r	
for ease of movement, wear and corrosion		
Check battery acid level and acid density, top up with		
demineralized water if necessary		
Check the settings in the battery management system (BMS)		
and in the charger		
Check electrical system (lighting, fuses and relays), replace		
parts if necessary		
Checking of all power connections on the controls, drive		
control, power relays, fuses, potential distributors		
Check for new software version, update software if necessary		
Read event log memory		
Check the steering for stiffness		
Check the steering for stiffless Check the bearing play of the pinions and universal joints		+
Check steering pinion and ring gear for damage, grease if		
necessary		
Check front and rear parking brake (only X-AC drive) for		
function		
Check the signaling in the multifunction display		
Check the function of the brake; braking deceleration when		
pressing the brake button must be noticeably stronger than		
when releasing the accelerator pedal		
Front wheel: Check the condition of the tires and the wheel	470 . OF No.	
fastening screws, tighten if necessary	170 ± 25 Nm	

IR / KUD

Work step	additional info	Result	Gro
Rear wheels: Check the condition of the tires and the wheel	Chandard driver 50 New Y AO Driver 70 New		
fastening screws, tighten if necessary.	Standard drive: 50 Nm, X-AC-Drive: 72 Nm		
Check function of lifting, lowering and pressure reinforcement			
(brush deck)			
Check the ejection and pickup function of the brushes			
Check the driver of the disc brushes for condition and			
function, replace if necessary			
Check disk brushes for wear and replace if necessary			
Clean fluff and dirt from the ventilation grilles of the brush			
motors			
Check the scraper rubber from the side scraper, turn or			
replace if necessary			
Check the front collision protection with the deflector roller for			
damage			
Check the sealing strip and slotted strip of the squeegee, turn			
or replace if necessary			
Check the folding function of the squeegee			
Check the deflector bar/deflector rollers on the squeegee and			
replace if necessary			
Check the squeegee setting and readjust if necessary			
Check the support rollers of the squeegee for ease of			
movement and wear, replace if necessary			
Check function of suction turbines			
Check the suction turbine drainage valve and clean if			
necessary			
Check the lid seal of the flex wall tank and replace if			
necessary			
Check the function of the lid positioner			
Check the waste water and suction system, replace worn			
parts if necessary			

250h



Work step	additional info	Result
Check flex wall for damage		
Check solution fill level display, calibrate if necessary		
Check drain hoses (fresh and dirty water) for leaks and		
function, replace if necessary		
Clean coarse dirt and filter sieve		
Check solution supply, replace worn parts if necessary		
Check solution inlet cover seal		
Check the sieve insert and cover seal of the solution filter for		
damage, replace if necessary		
Check the sweeper attachmet broom for wear and adjust or		
replace if necessary		
Check the broom setting and readjust if necessary		
Check the shaking function and suction from the filter system		
Clean plate filter		
Check the sealing strips in the broom room for clearance,		
wear and damage, adjust or replace if necessary		
Check the side broom for wear and replace if necessary		
Check dust stop for wear and replace if necessary		
Check the side brom setting and readjust if necessary		
Check the function of the coarse dirt flap lock (B400 RH only)		
Check high dump function (B400 RH only)		
Check hydraulic oil level, top up if necessary (B400 RH only).		
Oil, see appendix operating materials		
Check V-belt drive, replace if necessary		
Change oil, once (HP-Cleaner)		



Work step	additional info	Result
Spray the following points on the machine with penetrating oil:		
•Hinges on the squeegee lift		
 Hinges on the side deflectors 		
 Brush lifting hinge and articulation points 		
Grease high dump chain (B400 RH only).		
Grease the grease nipples on the lifting cylinder (only B400 RH)		
Check the visual condition of the machine (corrosion and		
stickers).		
Test drive and function test		
Remarks:		
Date:		
Service technician:		
Customer:		



Work step	additional info	Result
Check the lifting of the brush unit for ease of movement and		
damage, repair if necessary		
damage, repair if necessary Check side broom system for ease of movement and damage,		
repair if necessary		
Check the sweeping attachment lifting cables		
Change plate filter		
Remarks:		
Date:		
Service technician:		
Customer:		



Work step	additional info	Result
Check the following electrical performances:		
•Traction motor		
Brush motors		
Suction turbines		
Sweeping attachment with side brooms		
Clean the brush motors of carbon dust and check the carbon		
brushes for ease of movement and wear, if necessary change		
the carbon brushes		
Clean the suction turbines of carbon dust and check the		
carbon brushes for ease of movement and wear, if necessary		
change the carbon brushes		
Clean the sweeper attachment broom motor of carbon dust		
and check the carbon brushes for ease of movement and		
wear, if necessary change the carbon brushes		
Change the backup battery of the electr. control and set real	CR2032	
time clock	UR2032	
Check wheel bearing play of the rear wheels, replace wheel		
bearings if necessary		
Replace dosing pump hose		
Change the V-belt in the sweeper attachment		
Replace the sweeper attachment lifting cables		
Change oil (HP-Cleaner)		
Replace the dosing pump rotor after three years (3000 hours).		

IR / KUD

SCM B400RH **1000h**



Work step	additional info	Result
Remarks:		
Date:		
Service technician:		
Customer:		

SCM B400RH **2000h**



Work step	additional info	Result
Clean brush motors from carbon dust and change carbon		
Change suction turbines		
Clean the sweeper attachment broom motor from carbon dust		
and change the carbon brushes		
Change side broom motors		
Change dust extraction motor		
Remarks:		l
Date:		
Service technician:		
Customer:		